

# UNIJIN® ELECTRICAL CONTACT PRESSURE GAUGE

## Model : P510 Series

P510 models is designed for non-hazardous environment and its contact switches are combined with local pressure indicating for switching or control capabilities into an economical, reliable and compact system. It has easy set point adjustment on window with key given. Unijin electric contact pressure gauges are ideally suitable for alarm or control function on hydraulic, pneumatic, and general industry machinery and equipment as well as on process industrial, petro-chemical, marine, oil refineries, paper mills, water and waste water treatment plants.



## Standard Specification

### Dial Size

100 mm

### Scale Range (mbar, mmHg)

-76cmHg ~4 to 0 ~ 1000 kgf/cm<sup>2</sup>

### Working Pressure

Steady : 75% Full Scale

### Over Range Protection

130% of Full Scale

### Blow Protection

Back, Rubber Disc

### Accuracy

± 1.0% of Full Scale for Pressure Indication

### Working Temperature

Ambient : -20 ~ 65°C

Process : -20 ~ 80°C

### Material

Case & Cover : SS304

Window : Polycarbonate Clear

Movement : 304SS

Element : 316SS

Connection : 316SS

## Pressure Gauge Ordering Information

### Model

P511 (High Contact)

P512 (High / Low Contact)

P513 (Low Contact)

P514 (High/ Hi High Contact)

P515 (Low / Lo Low Contact)

### Mounting Type

A: Direct bottom connection

B: Bottom connection with surface mounting plate

G: Lower back connection

N: Lower back connection with panel mounting plate

### Dial Size

100mm

### Scale Range

### Connection Type

3/8" BSPT

1/2" BSPT

### Example of Order

#### Model

P511

#### Mounting Type

(A)

#### Dial Size

100mm

#### Scale Range

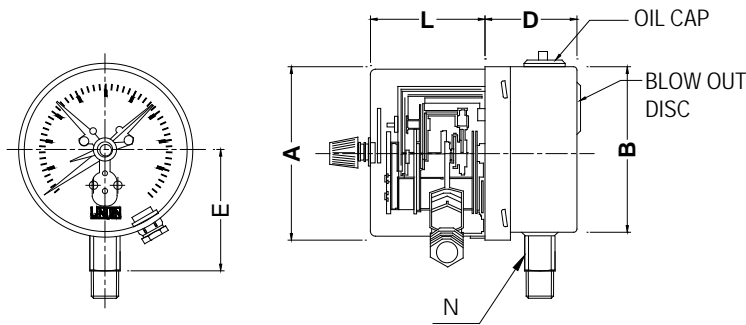
0 ~ 100 kgf/cm<sup>2</sup>

#### Connection

3/8" BSPT

## Basic Dimensions

CODE A

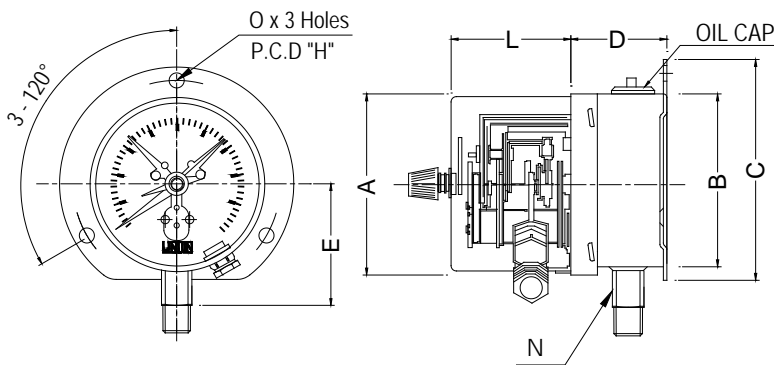


**A: Direct bottom connection**

Unit : mm

	∅ 100
A	101.3
B	99.0
D	49.5
E	65.0
N	22.0

CODE B

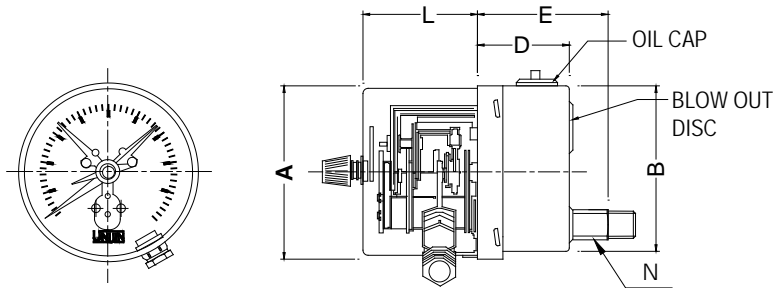


**B: Bottom connection with Surface mounting plate**

Unit : mm

	∅ 100
A	101.3
B	99.0
C	122.0
D	53.3
E	65.0
H	117.5
L	46.3
N	22.0

CODE G

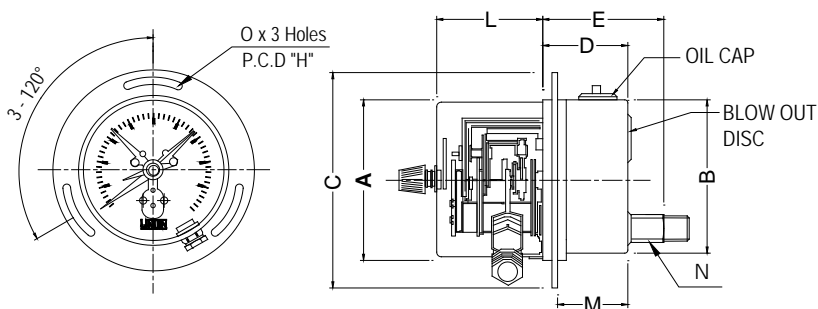


**G: Lower back connection**

Unit : mm

	∅ 100
A	101.3
B	99.0
D	49.5
E	65.0
L	46.3
N	22.0

CODE N



**N: Lower back connection with Panel mounting plate**

Unit : mm

	∅ 100
A	101.3
B	99.0
C	130.5
D	49.5
E	65.0
H	116.0
L	46.3
M	45.0
N	22.0
O	6.0

## Magnetically Snap Action Contact

Electromechanical limit switches in pointer type measuring instruments are auxiliary current switches which open or close electrical circuits at set limit values by means of a contact arm which is moved by the actual value pointer.


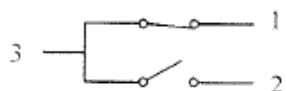
The snap action contact is a mechanical contact for switching capacities up to 300W 50VA max. Contact making will be delayed and or advanced in relation to the movement of the actual value pointer. To close the circuit, the contact pin of the movable contact arm is attracted in a jump by the permanent magnet fastened to the supporting arm shortly before the set value has been reached.

Due to the retention force of the magnet, snap action contacts are more resistant against shock and vibration. The switching safety is increased by the increased contact pressure. When the circuit is opened, the magnet keeps the contact arm in its place until the restoring force of the measuring element exceeds the magnetic force, and the contact opens in a jump.

## Specification

Nominal Operation Voltage	250 Vac max
Making and Breaking Voltage	1.0A max
Permanent Current	0.6A max
Switching Capacity	30W 50VA max
Contact Material	Ag80 Ni20
Switching Accuracy	3% of Full Scale
No. of Contact	2 max

## Schematic and Recommended Wiring Connection

Wiring Schematic	Electric Schematic	Clockwise Movement of the Pointer Causes
<p>1° MINIMUM</p> <p>2° MAXIMUM</p> 		<p>Opening 1</p> <p>Closing 2</p>

3 = Wire Black = Common  
 1 = Wire Blue = Normally Close  
 2 = Wire Brown = Normally Open  
 Wire White = Earth

The contacts open or close the circuit depending on the position of the indicating pointer. The contact positions are adjustable over the whole range depend on the requirement of the application.

### 1. Minimum adjustment

Insert the adjustment key into the center knob, turn the key until it press against the handle of the minimum contact. Turn clockwise to increase or anticlockwise to reduce the triggering pressure.

### 2. Maximum adjustment

Insert the adjustment key into the center knob, turn the key until it press against the handle of the maximum contact. Turn clockwise to increase or anticlockwise to reduce the triggering pressure.